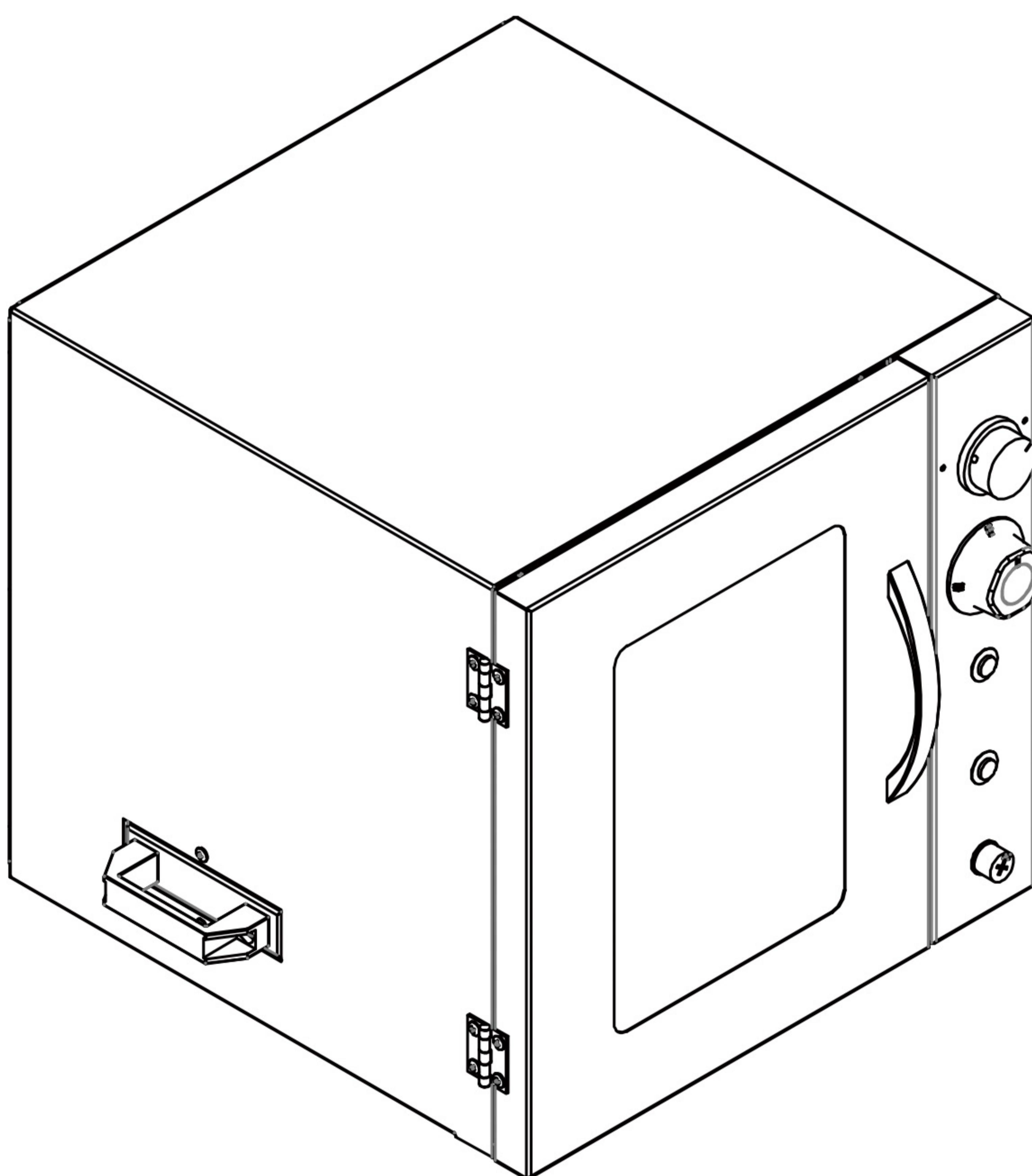


Smoker House

INSTRUCTION MANUAL



* PLEASE READ THIS INSTRUCTION MANUAL BEFORE USING.

Our factory reserve the right of final interpretation for the instruction manual.

The parameters are subject to change without prior notice.

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CHAPTER 1 COMPANY BRIEF INTRODUCTION

Thanks for choosing our machines. We are a company who specialized in the the field of food processing machines for many years. The main products are spiral mixers, planetary mixers, meat grinders/mincers, meat mixers, sausage stuffers/fillers, meat tenderizers, smokers, food dehydrators, and so on. With the strength of good quality and after-sales service, we have won a reputation from the customers all around the world.

Warnings: 

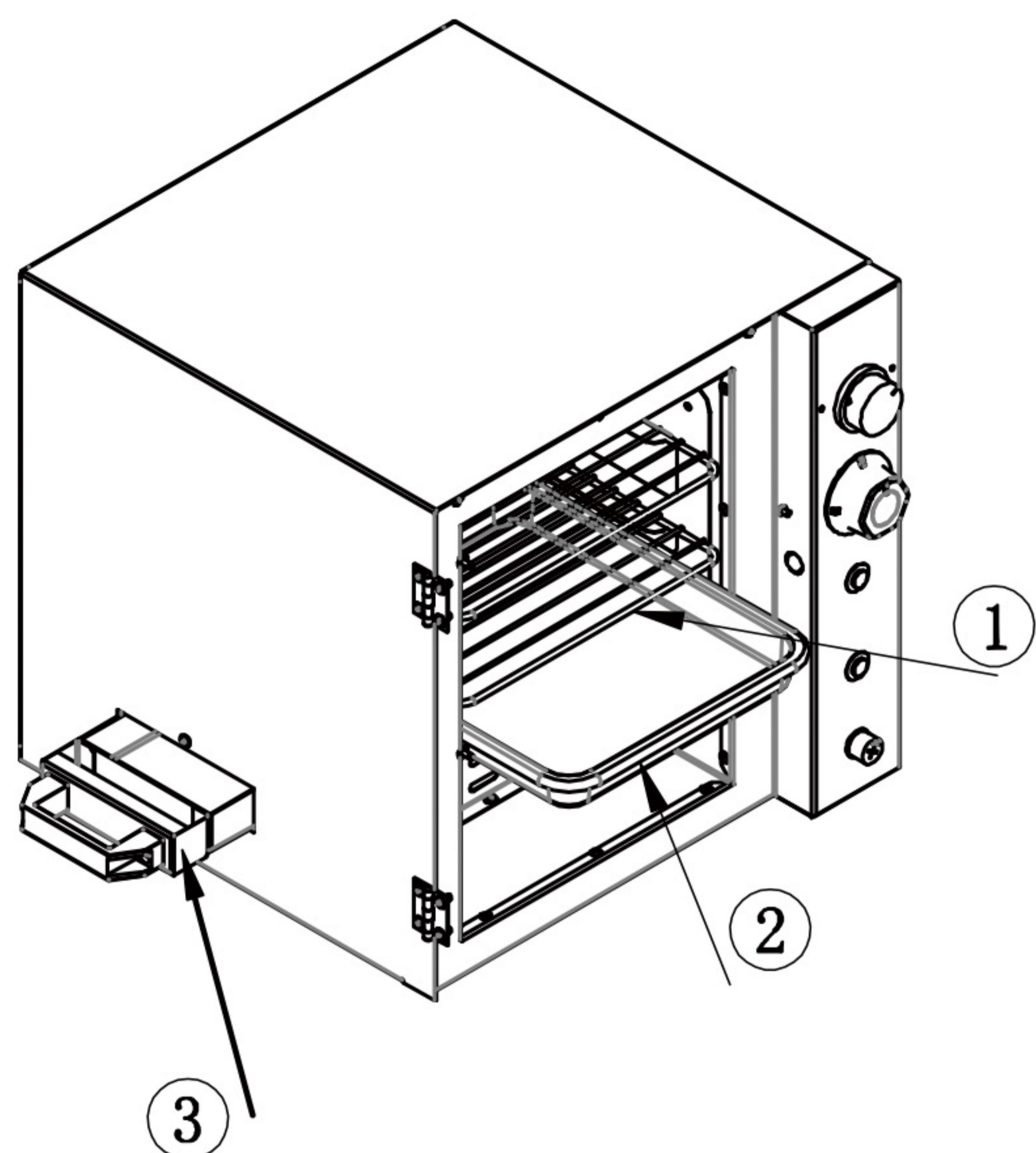
1. To prevent the accident of fire or electric shock, please use according to the safety specification.
2. It is forbidden to use this machine in the raining, uneven and non-heat-resistant environment.
3. It is forbidden to coil the power cord into the round shape (includes the power supply line), otherwise it will heat up or even cause fire.
4. It is forbidden to open the machine door under the condition of power-on and use the machine when the door is opened. Please mind the scald.
5. It is forbidden to rinse the machine with water in case of the short circuit of electric appliance.
6. It is forbidden to use if the power cord, heating tube, etc. are damaged.
7. It is forbidden to use the machine when it is unattended.
8. It is forbidden to put the flammable and combustible materials around the machine and block the ventilating hole of heating tube (the shelf below the right side).
9. It is forbidden to let water enter into the ventilating hole of heating tube, otherwise it will cause the electric shock.
10. It is forbidden to insert the power cord into the cabinet body directly when using. Please make sure the cabinet body is used with the control box, otherwise the temperature inside the cabinet body is out of control, which will cause the accident.

Notices:

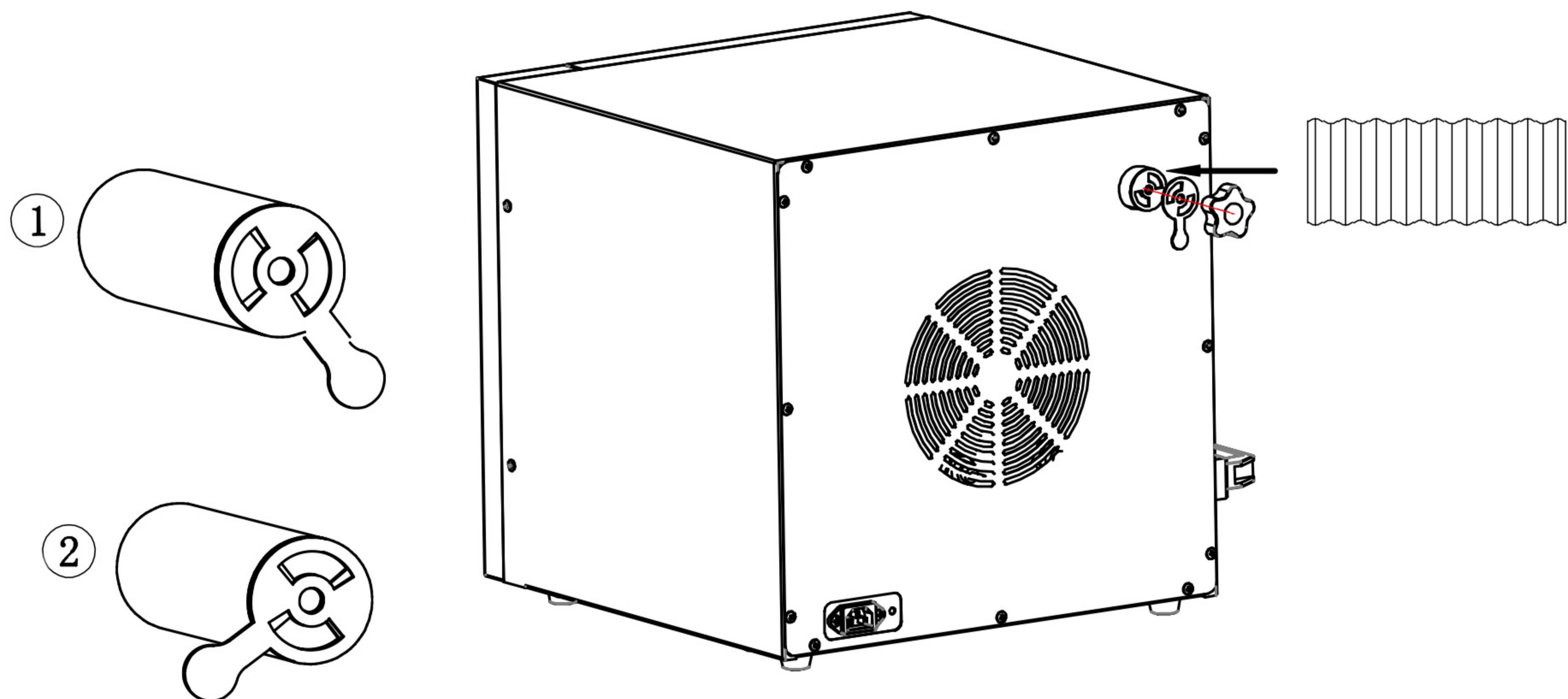
1. Please keep the plastic bag well. Don't let the children play with it in case of suffocation.
2. This product is design for the adult. Please don't let the children operate it.
3. This product is divided into 2 kinds of working voltages: AC110V or AC220V respectively. Please choose it according to the local voltage.
4. Make sure the voltage that you use is consistent with the voltage on name plate; make sure the power supply comes with the leakage protector & the ground wire; make sure the power supply line can carry the power (check the parameters according to the nameplate) of product.
5. Check the power cord and the heating tube. It's forbidden to use them if they are damaged. Then please ensure to replace the qualified power cord supplied by the factory.
6. Please don't put the flours, alcohols or other flammable and explosive materials into the machine to heat up.
7. Please tear off all the protective films before using.
8. After using, please ensure to power off the whole machine when it is unattended.
9. Please don't disassemble the product randomly.
10. Only the spare parts supplied by the seller or the manufacturer can be used in this product. We don't take responsible for any malfunctions caused by the spare parts provided by other manufacturers.
11. Once the product causes fire accidentally, please power off and put out the fire under the premise of ensuring human safety.
12. Check and clean the flammable and explosive materials around the machine.
13. It is advised to use the machine on the non-flammable surfaces.
14. Before opening the door to fetch food, please ensure to power off and open the smoke emission valve to emit the smoke out of the cabinet. During the process of fetching food, it is alive to take the precaution of anti-scald and advised to wear the anti-scale gloves.
15. Please repair the machine by entrusting the professional staffs or under the guidance of manufacturer.
16. Please clean the machine with the wet or dry towel but not with water directly.

Assembly:

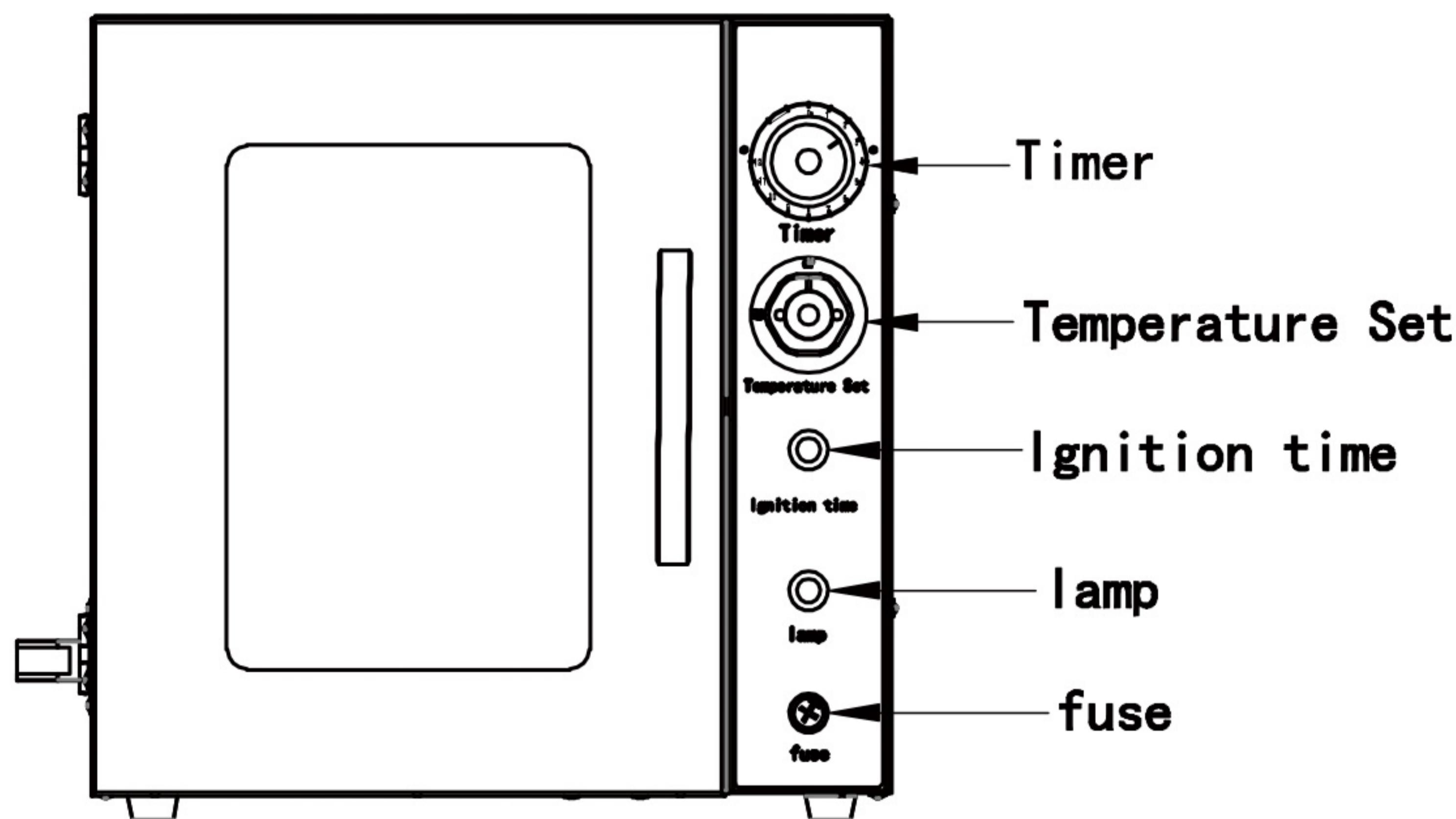
1. As the picture shows: Put
①#shelf and ②#oil guide tray on the
supporting plate.
③#Woodchips box:Overspread and smooth
wood chips into the wood chips box, then put
the wood chips box to the bottom by aligning
with the inlet.



2. As the picture shows: Use the thumb screw to fasten
the valve piece cover. When food smoking is needed,
close the exhaust outlet, like ①#, and when smoke
exhausting or food roasting is needed, open the exhaust
outlet, like ②#.



CHAPTER 4 OPERATING INSTRUCTION AND EXCEPTION HANDLING



1. Panel operations:

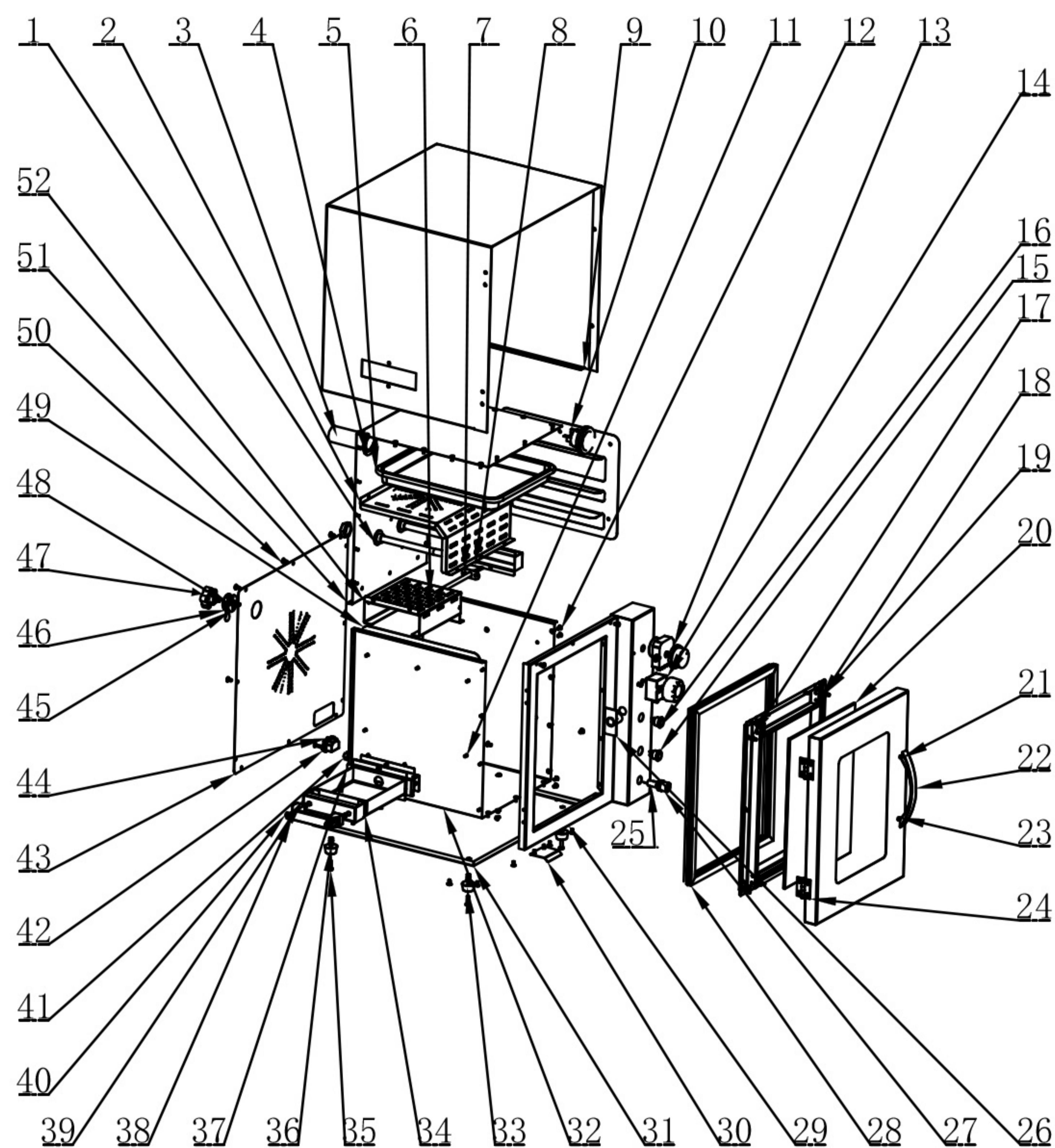
Notice: Please read the followings before operating.

1. Power on: After power on, press the "lamp" button, and the lamp will illuminate.
2. When the food is only needed to smoke (but not heat up), just press the "Ignition time" button to ignite the wood chips. Set the ignition time for 2 minutes. Every time you press the "Ignition time" button, the ignition heating tube will stop after 2 minutes of igniting, then it will ignite automatically after an interval of 20 minutes and this cycle repeats 4 times.
3. When the food is needed to hot smoke, press the "Ignition time" button to let the wood chips produce smoke, then rotate the "Temperature Set" button to set the temperature. The setting range of temperature is 30-110 degrees. After setting the heat-up temperature, rotate the "timer" knob to set the heat-up time based on the smoked food as needed. The setting range of heat-up is 0-12 hours.

2. Exception handling:

Emerging exceptions	Solutions
The "lamp" does not illuminate or heat up.	<ol style="list-style-type: none">1. Check whether the power supply is plugged in, but if not, plug it in.2. Check whether the fuse is burned out, and if so, replace it.
The heat-up heating tube does not heat up.	<ol style="list-style-type: none">1. Check whether the heating temperature controller is rotated to the required temperature.2. Check whether the timer is rotated to the required time.3. Use a multi-meter to check whether the heating tube is burned out, and if so, replace the heating tube.4. Check whether the timer is damaged, and if so, replace it.5. Check whether the the temperature control is damaged, and if so, replace it.
The ignition heating tube does not heat up.	<ol style="list-style-type: none">1. Check whether the heating tube is damaged, and if so, replace the it.2. Check whether the ignition circuit board is damaged, and if so, replace it.3. Check whether the ignition trigger switch is damaged, and if so, replace it.

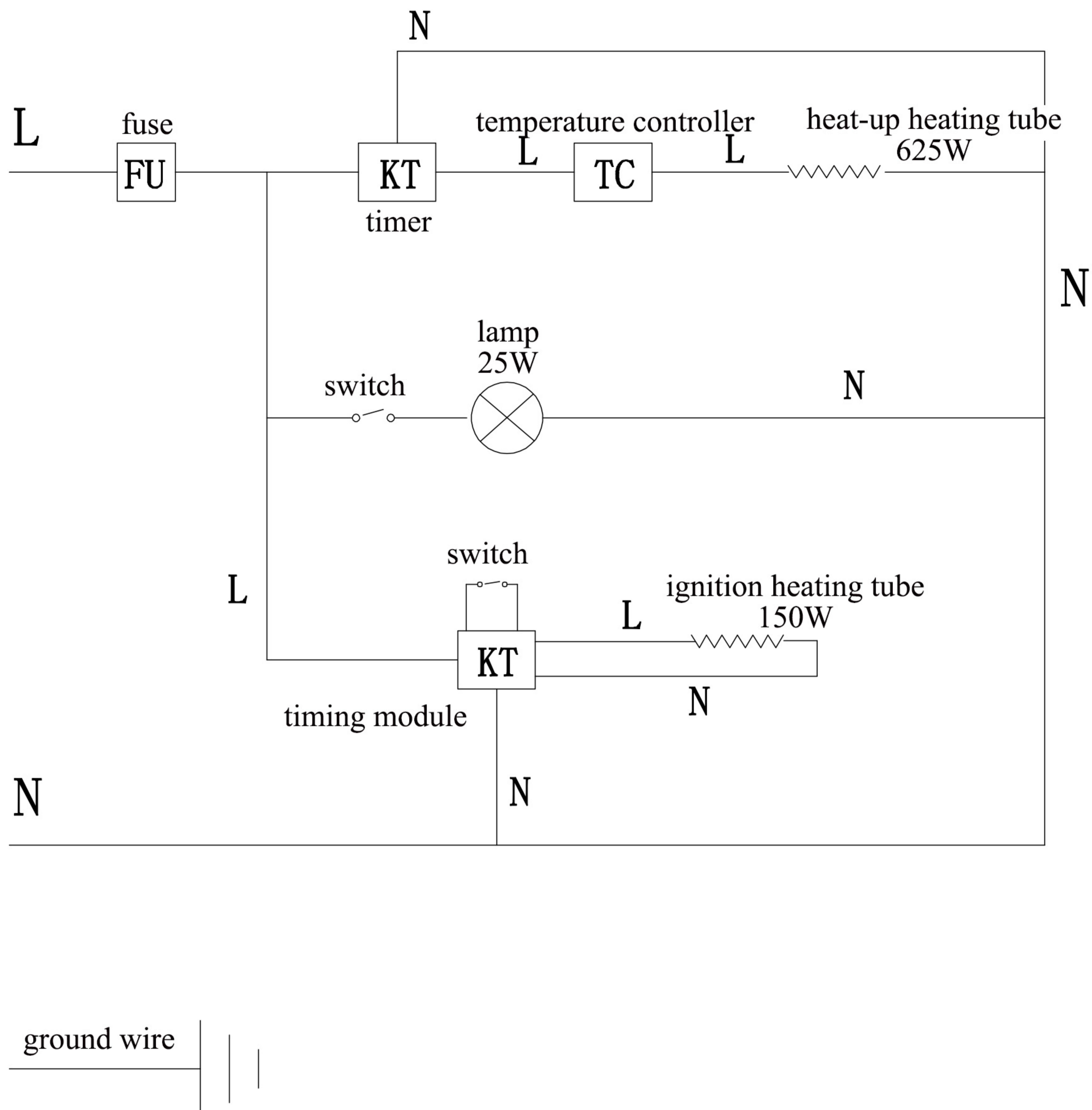
CHAPTER 5 EXPLODED VIEW AND SPARE PARTS LIST



Item No.	Part no.	QTY
1	U-shaped heating tube	1
2	Cover plate of heating tube	1
3	Round tube 32mm	1
4	Fixing plate of smoke tube	1
5	Oil receiving basin	1
6	Single-head heating tube	1
7	Fixing plate of single-head heating tube	1
8	Wire cover	1
9	Shell	1
10	High-temperature steamer light	1
11	Rivet $\Phi 3.6$	53
12	Rivet $\Phi 4$	17
13	Timer	1
14	Temperature controller	1
15	Metal button switch (self-locking)	1
16	Metal button switch (self-resetting)	2
17	White triangular flat-head screw M4	34
18	Short door beam 1	2
19	Long door beam 1	2
20	Glass	1
21	Cross recessed pan-head screw M4x5	4
22	Door handle	1
23	Outer door	1
24	Hinge 1.5inch	2
25	Fuse 6x30mm	1
26	Copper roller latch	1

Item No.	Part no.	QTY
27	Fuse holder	1
28	Rubber strip	1
29	Front panel	1
30	Door supporting plate	1
31	Base plate	1
32	Inner pot shell	1
33	Conical rubber gasket	4
34	wood chips box	1
35	Cross recessed pan-head screw M5x16	4
36	Half hexagon flat-head rivet nut M5	6
37	Back connecting plate	1
38	Handle (center distance 90mm)	1
39	Fixing plate of handle for wood chips box	1
40	Cross large flat-head screw M5x16	2
41	Nut M4	1
42	Socket	1
43	Back plate	1
44	Self-tapping screw M4x16	2
45	Valve piece	1
46	Cover plate of valve piece	1
47	Star grip knob	1
48	Hexagon nut M6	1
49	Supporting plate	2
50	Black triangular flat-head screw M4	28
51	Cover plate of inner pot	1
52	Cover of wood chips box	1

CHAPTER 6 WIRING DIAGRAM OF CIRCUIT BOARD



Product specification:

Model	Power (W)	Temperature (°C)	Time (h)	QTY Of Layer	Product Size (mm)
DSH-S10E	800	30-110	0-12	2	435*468*400



WARRANTY CARD

PRODUCT NAME: _____

PRODUCT MODEL: _____

Purchased for: Commercial use Personal use Other

Product purchased from: Shop Internet

PURCHASED DATE: _____

NAME: _____

_____ DISTRICT _____ CITY _____ PROVINCE

ADDRESS: _____

TELEPHONE: _____ F A X: _____

THIS EQUIPMENT, WARRANTY CARD AND INVOICE MUST
BE SENT TO THE DESIGNATED MAINTENANCE POINT
WITHIN THE WARRANTY PERIOD



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